

# Ryton® R-7-121BL

## polyphenylene sulfide

Ryton® R-7-121NA and R-7-121BL glass fiber and mineral filled polyphenylene sulfide compounds provide good

mechanical strength with good flow and low maintenance molding using conventional molding equipment.

### General

Material Status	• Commercial: Active	
Availability	• Asia Pacific • Europe	• Latin America • North America
Filler / Reinforcement	• Glass\Mineral	
Features	• Good Flow	• Good Strength
Uses	• Automotive Applications	
RoHS Compliance	• RoHS Compliant	
Appearance	• Black	
Forms	• Pellets	
Processing Method	• Injection Molding	

### Physical

	Typical Value	Unit	Test method
Density / Specific Gravity	1.95		ASTM D792
Molding Shrinkage			
Flow : 3.20 mm	0.20	%	
Across Flow : 3.20 mm	0.40	%	
Water Absorption (24 hr, 23°C)	0.020	%	ASTM D570

### Mechanical

	Typical Value	Unit	Test method
Tensile Modulus	19000	MPa	ISO 527-2
Tensile Strength			
--	117	MPa	ASTM D638
--	125	MPa	ISO 527-2
Tensile Elongation (Break)	0.90	%	ASTM D638 ISO 527-2
Flexural Modulus			
--	17200	MPa	ASTM D790
--	18000	MPa	ISO 178
Flexural Strength			
--	200	MPa	ASTM D790
--	195	MPa	ISO 178
Compressive Strength	285	MPa	ASTM D695
Poisson's Ratio	0.36		ISO 527

### Impact

	Typical Value	Unit	Test method
Notched Izod Impact			
3.18 mm	53	J/m	ASTM D256
--	6.0	kJ/m²	ISO 180/A

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Impact		Typical Value	Unit	Test method
Unnotched Izod Impact				
3.18 mm		210	J/m	ASTM D4812
--		14	kJ/m <sup>2</sup>	ISO 180
Hardness		Typical Value	Unit	Test method
Rockwell Hardness				ASTM D785
M-Scale		101		
R-Scale		118		
Thermal		Typical Value	Unit	Test method
Deflection Temperature Under Load				ASTM D648
1.8 MPa, Unannealed		265	°C	
CLTE				ASTM E831
Flow : -50 to 50°C		1.5E-5	cm/cm/°C	
Flow : 100 to 200°C		1.5E-5	cm/cm/°C	
Transverse : -50 to 50°C		3.0E-5	cm/cm/°C	
Transverse : 100 to 200°C		7.0E-5	cm/cm/°C	
Thermal Conductivity		0.58	W/m/K	
UL Temperature Rating		220 to 240	°C	UL 746B
Electrical		Typical Value	Unit	Test method
Surface Resistivity		1.0E+16	ohms	ASTM D257
Volume Resistivity		1.0E+15	ohms·cm	ASTM D257
Dielectric Strength		18	kV/mm	ASTM D149
Dielectric Constant				ASTM D150
25°C, 1 kHz		4.80		
25°C, 1 MHz		4.90		
Dissipation Factor				ASTM D150
25°C, 1 kHz		4.0E-3		
25°C, 1 MHz		2.0E-3		
Arc Resistance		185	sec	ASTM D495
Comparative Tracking Index (CTI)		250	V	UL 746
Insulation Resistance <sup>1</sup> (90°C)		1.0E+11	ohms	
Flammability		Typical Value	Unit	Test method
Flame Rating (1.6 mm)	•	V-0		UL 94
	•	5VA		
Oxygen Index		61	%	ASTM D2863

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## Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> 95%RH, 48 hr



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**[www.solvay.com](http://www.solvay.com)**

[SpecialtyPolymers.EMEA@solvay.com](mailto:SpecialtyPolymers.EMEA@solvay.com) | Europe, Middle East and Africa

[SpecialtyPolymers.Americas@solvay.com](mailto:SpecialtyPolymers.Americas@solvay.com) | Americas

[SpecialtyPolymers.Asia@solvay.com](mailto:SpecialtyPolymers.Asia@solvay.com) | Asia and Australia

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